

# Work Order ID 123013

Tuesday, July 29, 2014 2:28:22 PM

**\*123013\***

Page 1

Item ID: D3801-1 Accept **\*N900040100\*** Setup Start **\*NS1\***  
Revision ID: Stop **\*NS2\***  
Item Name: Hand Retractable Spring Plunger  
Start Date: 7/29/14 Start Qty: 12.00 **\*12\*** Cust Item ID:  
Required Date: 7/29/14 Req'd Qty: 12.00 **\*12\*** Customer:  
Reference:

Approvals: Process Plan: J. A Date: 14/07/30 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

| Draw Nbr | Revision Nbr |
|----------|--------------|
| D3801    | B            |

100 PURCHASING 0.00

**\*100\***

Purchasing

Purchasing

Memo

Issue P/O: 25277  
Purchase Part Number: KBP-504  
Supplier: REID SUPPLY COMPANY  
Certificate of conformity is required

0.00

CZ 14/08/01 12

110 Receive & Inspect for Damage & Mat'l Certs 0.00

**\*110\***

Packaging

Packaging

Memo

Ensure material certification is attached

0.00

Dx 14-8-13 SP

120 QC6- Inspect dimensions to drawing 0.00

**\*120\***

QC

Quality Control

Memo

Ensure Material certification comply to Dwg D3801

0.00

D. DAS  
16  
9-89 14/8/18

DQA: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order update only ☐

|  |  |   |
|--|--|---|
| Work Order: _____<br><br>Part No. _____<br><br>NCR No. _____ | <b>DISPOSITION</b><br><br>Rework <input type="checkbox"/><br>Scrap <input type="checkbox"/><br>Use-as-is <input type="checkbox"/><br>Suspected Unapproved <input type="checkbox"/> | <b>AGAINST DEPARTMENT/PROCESS</b><br><br><div style="display: flex; justify-content: space-between;"> <div>           Skid-tube <input type="checkbox"/><br/>           Machining <input type="checkbox"/><br/>           Thermoforming <input type="checkbox"/><br/>           Large Fab <input type="checkbox"/> </div> <div>           Crosstube <input type="checkbox"/><br/>           Small Fab <input type="checkbox"/><br/>           Finishing <input type="checkbox"/><br/>           Composite <input type="checkbox"/> </div> <div>           Water Jet <input type="checkbox"/><br/>           Prod. Eng. Coord. <input type="checkbox"/><br/>           Rec/Store/Packaging <input type="checkbox"/><br/>           Supplier <input type="checkbox"/> </div> <div>           Engineering <input type="checkbox"/><br/>           Quality <input type="checkbox"/><br/>           Other <input type="checkbox"/> </div> </div> |
|--|--|---|

| Root Cause    | Date | Step | Qty | Description of work order update or non-conformance | Initial Chief Eng | Action Description | Sign & Date | Verification | QC Inspector |
|---------------|------|------|-----|---|-------------------|--------------------|-------------|--------------|--------------|
| Design        |      |      |     |   |                   |                    |             |              |              |
| Doc/Data      |      |      |     |   |                   |                    |             |              |              |
| Equip/Tooling |      |      |     |   |                   |                    |             |              |              |
| Handling/Pre  |      |      |     |   |                   |                    |             |              |              |
| Material      |      |      |     |   |                   |                    |             |              |              |
| Operator      |      |      |     |   |                   |                    |             |              |              |
| Offset/Setup  |      |      |     |   |                   |                    |             |              |              |
| Process       |      |      |     |   |                   |                    |             |              |              |
| Supplier      |      |      |     |   |                   |                    |             |              |              |
| Training      |      |      |     |   |                   |                    |             |              |              |
| Transport     |      |      |     |   |                   |                    |             |              |              |
| Unapproved    |      |      |     |   |                   |                    |             |              |              |

### FAULT CATEGORY

|  |  |   |  |
|--|--|---|--|
| <b>Landing Gear</b><br><input type="checkbox"/> Bending<br><input type="checkbox"/> Centre Not Concentric<br><input type="checkbox"/> Cracks<br><input type="checkbox"/> Crimp/Kink/Ripple/Wave<br><input type="checkbox"/> Cuffs<br><input type="checkbox"/> Crushing<br><input type="checkbox"/> Heat Treat<br><input type="checkbox"/> Inspection Strip in Tube<br><input type="checkbox"/> Marks/Chatter<br><input type="checkbox"/> Turning Sequence<br><input type="checkbox"/> Wave/Twist in Tube | <b>General</b><br><input type="checkbox"/> Bend<br><input type="checkbox"/> BOM/Route<br><input type="checkbox"/> Broken/Damage/Defect<br><input type="checkbox"/> Burrs<br><input type="checkbox"/> Contamination<br><input type="checkbox"/> Countersink<br><input type="checkbox"/> Cut Too Short<br><input type="checkbox"/> Drawing<br><input type="checkbox"/> Drill Holes<br><input type="checkbox"/> Finish<br><input type="checkbox"/> Fit/Function | <input type="checkbox"/> Folio/Program<br><input type="checkbox"/> Grain<br><input type="checkbox"/> Hardware<br><input type="checkbox"/> Inspection Incomplete/Unqualified<br><input type="checkbox"/> Instructions Incomplete/Unclear<br><input type="checkbox"/> Misaligned/off center<br><input type="checkbox"/> Mislabeled<br><input type="checkbox"/> Misread<br><input type="checkbox"/> Off-set<br><input type="checkbox"/> Out of Calibration<br><input type="checkbox"/> Out of Sequence | <input type="checkbox"/> Outside Dimensions<br><input type="checkbox"/> Over/Under tolerance<br><input type="checkbox"/> Part Incorrect<br><input type="checkbox"/> Part Lost/Missing<br><input type="checkbox"/> Part Moved<br><input type="checkbox"/> Positioned Wrong<br><input type="checkbox"/> Power Loss/Surge<br><br><input type="checkbox"/> Pressure/Forced<br><input type="checkbox"/> Set-up<br><input type="checkbox"/> Temperature/Cure<br><input type="checkbox"/> Weld<br><input type="checkbox"/> Wrong Stock Pulled<br><br><input type="checkbox"/> Other |
|--|--|---|--|

# Work Order ID 123013

Tuesday, July 29, 2014 2:28:22 PM

**\*123013\***

Page 2

Item ID: D3801-1 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Hand Retractable Spring Plunger  
 Start Date: 7/29/14 Start Qty: 12.00 **\*12\*** Cust Item ID:  
 Required Date: 7/29/14 Req'd Qty: 12.00 **\*12\*** Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

| Sequence ID/<br>Work Center ID | Operation<br>Description                          | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty              | Reject<br>Number   | Insp.<br>Stamp |
|--------------------------------|---|----------------------|---------|--------|--------------|---------------|----------------------------|--------------------|----------------|
| 130                            | Identify as per dwg & Stock Location: <b>Stdd</b> | 0.00                 |         |        |              | <b>12</b>     | <b>DAS<br/>06<br/>9-89</b> | <b>AUG 18 2014</b> |                |
| <b>*130*</b>                   | Packaging   | 0.00                 |         |        |              |               |                            |                    |                |
|                                | Memo  |                      |         |        |              |               |                            |                    |                |
| 140                            | QC21- Final Inspection - Work Order Release       | 0.00                 |         |        |              |               |                            |                    |                |
| <b>*140*</b>                   | QC  | 0.00                 |         |        |              |               |                            |                    |                |
|                                | Quality Control                                   |                      |         |        |              |               |                            |                    |                |

**DAS  
06  
9-89**

**MW 14-08-18**

**AUG 18 2014**  
**MW 14-08-18**

DQA: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order update only ☐

|  |  |   |
|--|--|---|
| Work Order: _____<br><br>Part No. _____<br><br>NCR No. _____ | <b>DISPOSITION</b><br><br>Rework <input type="checkbox"/><br>Scrap <input type="checkbox"/><br>Use-as-is <input type="checkbox"/><br>Suspected Unapproved <input type="checkbox"/> | <b>AGAINST DEPARTMENT/PROCESS</b><br><br><div style="display: flex; justify-content: space-between;"> <div>           Skid-tube <input type="checkbox"/><br/>           Machining <input type="checkbox"/><br/>           Thermoforming <input type="checkbox"/><br/>           Large Fab <input type="checkbox"/> </div> <div>           Crosstube <input type="checkbox"/><br/>           Small Fab <input type="checkbox"/><br/>           Finishing <input type="checkbox"/><br/>           Composite <input type="checkbox"/> </div> <div>           Water Jet <input type="checkbox"/><br/>           Prod. Eng. Coord. <input type="checkbox"/><br/>           Rec/Store/Packaging <input type="checkbox"/><br/>           Supplier <input type="checkbox"/> </div> <div>           Engineering <input type="checkbox"/><br/>           Quality <input type="checkbox"/><br/>           Other <input type="checkbox"/> </div> </div> |
|--|--|---|

| Root Cause    | Date | Step | Qty | Description of work order update or non-conformance | Initial Chief Eng | Action Description | Sign & Date | Verification | QC Inspector |
|---------------|------|------|-----|---|-------------------|--------------------|-------------|--------------|--------------|
| Design        |      |      |     |   |                   |                    |             |              |              |
| Doc/Data      |      |      |     |   |                   |                    |             |              |              |
| Equip/Tooling |      |      |     |   |                   |                    |             |              |              |
| Handling/Pre  |      |      |     |   |                   |                    |             |              |              |
| Material      |      |      |     |   |                   |                    |             |              |              |
| Operator      |      |      |     |   |                   |                    |             |              |              |
| Offset/Setup  |      |      |     |   |                   |                    |             |              |              |
| Process       |      |      |     |   |                   |                    |             |              |              |
| Supplier      |      |      |     |   |                   |                    |             |              |              |
| Training      |      |      |     |   |                   |                    |             |              |              |
| Transport     |      |      |     |   |                   |                    |             |              |              |
| Unapproved    |      |      |     |   |                   |                    |             |              |              |

### FAULT CATEGORY

|  |  |   |  |
|--|--|---|--|
| <b>Landing Gear</b><br><input type="checkbox"/> Bending<br><input type="checkbox"/> Centre Not Concentric<br><input type="checkbox"/> Cracks<br><input type="checkbox"/> Crimp/Kink/Ripple/Wave<br><input type="checkbox"/> Cuffs<br><input type="checkbox"/> Crushing<br><input type="checkbox"/> Heat Treat<br><input type="checkbox"/> Inspection Strip in Tube<br><input type="checkbox"/> Marks/Chatter<br><input type="checkbox"/> Turning Sequence<br><input type="checkbox"/> Wave/Twist in Tube | <b>General</b><br><input type="checkbox"/> Bend<br><input type="checkbox"/> BOM/Route<br><input type="checkbox"/> Broken/Damage/Defect<br><input type="checkbox"/> Burrs<br><input type="checkbox"/> Contamination<br><input type="checkbox"/> Countersink<br><input type="checkbox"/> Cut Too Short<br><input type="checkbox"/> Drawing<br><input type="checkbox"/> Drill Holes<br><input type="checkbox"/> Finish<br><input type="checkbox"/> Fit/Function | <input type="checkbox"/> Folio/Program<br><input type="checkbox"/> Grain<br><input type="checkbox"/> Hardware<br><input type="checkbox"/> Inspection Incomplete/Unqualified<br><input type="checkbox"/> Instructions Incomplete/Unclear<br><input type="checkbox"/> Misaligned/off center<br><input type="checkbox"/> Mislabeled<br><input type="checkbox"/> Misread<br><input type="checkbox"/> Off-set<br><input type="checkbox"/> Out of Calibration<br><input type="checkbox"/> Out of Sequence | <input type="checkbox"/> Outside Dimensions<br><input type="checkbox"/> Over/Under tolerance<br><input type="checkbox"/> Part Incorrect<br><input type="checkbox"/> Part Lost/Missing<br><input type="checkbox"/> Part Moved<br><input type="checkbox"/> Positioned Wrong<br><input type="checkbox"/> Power Loss/Surge<br><br><input type="checkbox"/> Pressure/Forced<br><input type="checkbox"/> Set-up<br><input type="checkbox"/> Temperature/Cure<br><input type="checkbox"/> Weld<br><input type="checkbox"/> Wrong Stock Pulled<br><br><input type="checkbox"/> Other |
|--|--|---|--|

*Tuesday, July 29, 2014 2:28:21 PM*

**\*123013\***

**\*D3801-1\***

**Required Date:** 7/29/14

**Required Qty: 12.00**

IPP REV:B

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| KBP-504                         |                        | Purchased     | No          |                     |                  | 110             | Each               | 0.0000         | 1           | 12           |               |                |        |
| <b>*KRP-504*</b>                |                        |               |             |                     |                  |                 |                    |                | <b>**</b>   |              |               |                |        |
| Hand Retractable Spring Plunger |                        |               |             |                     |                  |                 |                    |                |             | 12x          |               | 14-8-13        | SF     |

DQA: \_\_\_\_\_ Date: \_\_\_\_\_

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

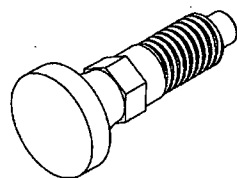
Work Order update only ☐

|  |  |   |
|--|--|---|
| Work Order: _____<br><br>Part No. _____<br><br>NCR No. _____ | <b>DISPOSITION</b><br><br>Rework <input type="checkbox"/><br>Scrap <input type="checkbox"/><br>Use-as-is <input type="checkbox"/><br>Suspected Unapproved <input type="checkbox"/> | <b>AGAINST DEPARTMENT/PROCESS</b><br><br><div style="display: flex; justify-content: space-between;"> <div>           Skid-tube <input type="checkbox"/><br/>           Machining <input type="checkbox"/><br/>           Thermoforming <input type="checkbox"/><br/>           Large Fab <input type="checkbox"/> </div> <div>           Crosstube <input type="checkbox"/><br/>           Small Fab <input type="checkbox"/><br/>           Finishing <input type="checkbox"/><br/>           Composite <input type="checkbox"/> </div> <div>           Water Jet <input type="checkbox"/><br/>           Prod. Eng. Coord. <input type="checkbox"/><br/>           Rec/Store/Packaging <input type="checkbox"/><br/>           Supplier <input type="checkbox"/> </div> <div>           Engineering <input type="checkbox"/><br/>           Quality <input type="checkbox"/><br/>           Other <input type="checkbox"/> </div> </div> |
|--|--|---|

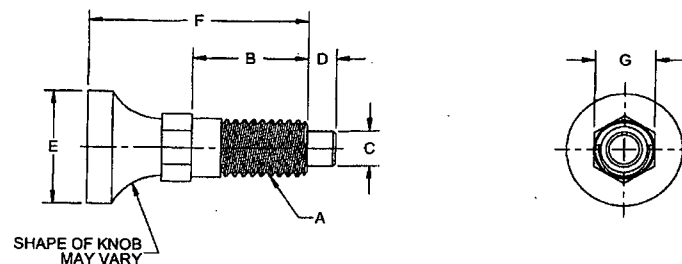
| Root Cause    | Date | Step | Qty | Description of work order update or non-conformance | Initial Chief Eng | Action Description | Sign & Date | Verification | QC Inspector |
|---------------|------|------|-----|---|-------------------|--------------------|-------------|--------------|--------------|
| Design        |      |      |     |   |                   |                    |             |              |              |
| Doc/Data      |      |      |     |   |                   |                    |             |              |              |
| Equip/Tooling |      |      |     |   |                   |                    |             |              |              |
| Handling/Pre  |      |      |     |   |                   |                    |             |              |              |
| Material      |      |      |     |   |                   |                    |             |              |              |
| Operator      |      |      |     |   |                   |                    |             |              |              |
| Offset/Setup  |      |      |     |   |                   |                    |             |              |              |
| Process       |      |      |     |   |                   |                    |             |              |              |
| Supplier      |      |      |     |   |                   |                    |             |              |              |
| Training      |      |      |     |   |                   |                    |             |              |              |
| Transport     |      |      |     |   |                   |                    |             |              |              |
| Unapproved    |      |      |     |   |                   |                    |             |              |              |

**FAULT CATEGORY**

|  |  |   |  |
|--|--|---|--|
| <b>Landing Gear</b><br><input type="checkbox"/> Bending<br><input type="checkbox"/> Centre Not Concentric<br><input type="checkbox"/> Cracks<br><input type="checkbox"/> Crimp/Kink/Ripple/Wave<br><input type="checkbox"/> Cuffs<br><input type="checkbox"/> Crushing<br><input type="checkbox"/> Heat Treat<br><input type="checkbox"/> Inspection Strip in Tube<br><input type="checkbox"/> Marks/Chatter<br><input type="checkbox"/> Turning Sequence<br><input type="checkbox"/> Wave/Twist in Tube | <b>General</b><br><input type="checkbox"/> Bend<br><input type="checkbox"/> BOM/Route<br><input type="checkbox"/> Broken/Damage/Defect<br><input type="checkbox"/> Burrs<br><input type="checkbox"/> Contamination<br><input type="checkbox"/> Countersink<br><input type="checkbox"/> Cut Too Short<br><input type="checkbox"/> Drawing<br><input type="checkbox"/> Drill Holes<br><input type="checkbox"/> Finish<br><input type="checkbox"/> Fit/Function | <input type="checkbox"/> Folio/Program<br><input type="checkbox"/> Grain<br><input type="checkbox"/> Hardware<br><input type="checkbox"/> Inspection Incomplete/Unqualified<br><input type="checkbox"/> Instructions Incomplete/Unclear<br><input type="checkbox"/> Misaligned/off center<br><input type="checkbox"/> Mislabeled<br><input type="checkbox"/> Misread<br><input type="checkbox"/> Off-set<br><input type="checkbox"/> Out of Calibration<br><input type="checkbox"/> Out of Sequence | <input type="checkbox"/> Outside Dimensions<br><input type="checkbox"/> Over/Under tolerance<br><input type="checkbox"/> Part Incorrect<br><input type="checkbox"/> Part Lost/Missing<br><input type="checkbox"/> Part Moved<br><input type="checkbox"/> Positioned Wrong<br><input type="checkbox"/> Power Loss/Surge<br><br><input type="checkbox"/> Pressure/Forced<br><input type="checkbox"/> Set-up<br><input type="checkbox"/> Temperature/Cure<br><input type="checkbox"/> Weld<br><input type="checkbox"/> Wrong Stock Pulled<br><input type="checkbox"/> Other |
|--|--|---|--|



# **SPECIFICATION CONTROL DRAWING**



## **D3801-X HAND RETRACTABLE SPRING PLUNGER**

| DART P/N | SUPPLIER            | SUPPLIER P/N      | 'A' THREAD SIZE | 'B' THREAD LENGTH | 'C' NOSE DIAMETER | 'D' NOSE LENGTH | 'E' HEAD DIAMETER | 'F' LENGTH | 'G' WIDTH ACROSS FLATS | MATERIAL (BODY/ NOSE) | MATERIAL (KNOB) | TYPE        | END FORCE (lbs) | WEIGHT (lbs) |
|----------|---------------------|-------------------|-----------------|-------------------|-------------------|-----------------|-------------------|------------|------------------------|-----------------------|-----------------|-------------|-----------------|--------------|
| D3801-1  | REID SUPPLY COMPANY | KBP-504           | 3/8-24 UNF      | 0.67              | 0.197             | 0.20            | 0.83              | 1.71       | 0.50                   | 303 SS                | BLACK DELRIN    | NON-LOCKING | 2.7             | 0.01         |
| D3801-3  | REID SUPPLY COMPANY | PRT-22 OR PRT-22N | 1/2-13 UNC      | 1.00              | 0.313             | 0.25            | 1.00              | 1.90       | 0.52                   | 303 SS                | WHITE DELRIN    | NON-LOCKING | 1.75            | 0.02         |

△

△

### **NOTES:**

- 1) MATERIAL: SEE TABLE
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A

RELEASED  
2012-03-02

J.A 14/07/30 123013

| B          | SUPPLIER P/N CHANGED: BODY/NOSE MAT'L WAS STEEL NOW STAINLESS STEEL. | MB | 12.02.24 |
|------------|--|----|----------|
| A          | NEW ISSUE  | MB | 08.06.19 |
| REV.       | DESCRIPTION  | BY | DATE     |
| DESIGN     |  |    |          |
| DRAWN      |  |    |          |
| CHECKED    |  |    |          |
| MFG. APPR. |  |    |          |
| APPROVED   |  |    |          |
| DE APPR.   |  |    |          |
| DATE       | 12.02.24   |    |          |

**DART AEROSPACE LTD**  
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D3801  
TITLE: HAND RETRACTABLE SPRING PLUNGER  
REV. B  
SHEET 1 OF 1  
SCALE: NTS

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Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO25277**

Purchase Order Date 8/1/2014

PO Print Date 8/1/2014

Page Number 1 of 2

**Order From :**

VU-REI001

ESSENTA COMPONENTS  
62919 COLLECTION CENTRE DRIVE  
CHICAGO, IL 60693-0629  
US

**Ship To :** DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**

**Vendor Phone** 800 253 0421

**Ship To Contact**

**Ship To Phone**

**Ship Via:** FedEx Overnight collect

**Ship Acct:**

**Buyer**

Chantal Lavoie

**Customer POID**

**Customer Tax #**

10127-2607

**Terms**

Net 30

**Currency**

USD

**FOB**

FCA - (Free Carrier)

| Line Nbr    | Reference<br>Vendor Part Number<br>Line Comments<br>Delivery Comments | Description/<br>Mfg ID             | Req Date/<br>Taxable<br>Promise Date | CD | Req Qty/<br>Unit of<br>Measure | PO Unit Price | Ext  |
|-------------|---|------------------------------------|--------------------------------------|----|--------------------------------|---------------|------|
| 1           | KBP-504<br><br>AS PER DWG D3801 REV.B<br>B123013                      | Hand Retractable Spring<br>Plunger | 8/8/2014<br><br>Yes<br>8/8/2014      |    | 12.00<br><br>Each              | \$24.71       | \$29 |
| Line Total: |   |                                    |                                      |    |                                |               | \$29 |
| 2           | BLRS-010  | Quick Release Pin (1/4" x<br>1")   | 8/8/2014<br><br>Yes<br>8/8/2014      | FN | 12.00<br><br>Each              | \$18.24       | \$21 |
| Line Total: |   |                                    |                                      |    |                                |               | \$21 |

Note:

8/1/2014



**ESSENTRA**

COMPONENTS

PHONE: 231-777-3931  
1-800-253-0421 (Outside MI)  
Fax: 800-438-1145

CUSTOMER PO#

**P02450901480628****PO25277****Bill To:** DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7  
CANADA**Ship To:** DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7  
CANADA

| CUSTOMER NO |         | ORDER #  | SHIPPED VIA              |                  | SHIP DATE |
|-------------|---------|--|--------------------------|------------------|-----------|
| 45215650    |         | 1480628  | FXIE FedEx Int'l Economy |                  | 08/06/14  |
| ORD<br>LN   | Item    | Description  | Order<br>Quantity        | Pick<br>Quantity | UM        |
| 1           | KBP-504 | 3/8-24 NON-LOCKING SS PULL<br>9 AVAILABLE WEDNESDAY. BALANCE WILL<br>BE ABOUT TWO WEEKS. | .012                     | ✓.009            | TH        |

SP 14-8-13

This is to certify that the above material shipped against your purchase order is in conformance with all known requirements, specifications and drawings in effect at the time of manufacture. All applicable physical, functional, dimensional and material test reports are on file at our facility, and may be inspected by your representative upon request.

**Cathy Reid**  
DOCUMENT CONTROL SUPERVISOR



**ESSENTRA**

COMPONENTS

2265 Black Creek Road  
Muskegon, MI 49444-2684  
Phone: 231-777-3951  
1-800-253-0421 (Outside MI)  
Fax: 800-438-1145

DELIVERY NOTE#:



**P02472301480628**

CUSTOMER PO#



**P025277**

**Bill To:** DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7  
CANADA

**Ship To:**

DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7  
CANADA

| CUSTOMER NO |           | ORDER #  | SHIPPED VIA              |               | SHIP DATE |
|-------------|-----------|--|--------------------------|---------------|-----------|
| 45215650    |           | 1480628  | FXIE FedEx Int'l Economy |               | 08/07/14  |
| ORD LN      | Item      | Description  | Order Quantity           | Pick Quantity | UM        |
| 1           | KBP-504 ✓ | 3/8-24 NON-LOCKING SS PULL<br>9 AVAILABLE WEDNESDAY. BALANCE WILL<br>BE ABOUT TWO WEEKS. | .012                     | .003          | TH        |

8014-8-13

This is to certify that the above material shipped against your purchase order is in conformance with all known requirements, specifications and drawings in effect at the time of manufacture. All applicable physical, functional, dimensional and material test reports are on file at our facility, and may be inspected by your representative upon request.

**Cathy Reid**  
DOCUMENT CONTROL SUPERVISOR

1. Vendor(Name and Address)

# Commercial Invoice

2. Date of direct shipment to Canada

August 07, 2014

| 3. Consignee (Name and address)<br><br>DART AEROSPACE<br>1270 ABERDEEN ST<br>HAWKESBURY, ON K6A 1K7 CA |                                  | 4. Purchasers name and address<br>(If other than consignee)                            |                    |                        |
|--|----------------------------------|--|--------------------|------------------------|
| 5. Other references<br>(Include Purchase order's number)<br>LOAD: 590041                               |                                  | 6. Country of origin<br><br>GERMANY  |                    |                        |
| 7. Country of transshipment<br><br>CANADA  |                                  | 8. Transportation: Give Mode and Place<br>of Direct Shipment to Canada<br>FXIE         |                    |                        |
| 9. Currency of Settlement<br><br>US Dollars  |                                  | 10. Item Description<br>PLASTIC PROTECTIVE CAPS & PLUGS<br>TARIFF ITEM# 3923.50.0000-7 |                    |                        |
| Pkgs.  | Item Description                 | Quantity Shipped   | Unit Price         | Total                  |
| 3 CTNS   | KBP-504<br><br><i>SP14-8-13.</i> | .003PCS  | 24,459.00          | 73.38                  |
| Shipping Clerk:  |                                  | Part Weight<br>.13   | Tare Weight<br>.13 | Invoice Total<br>73.38 |